



List 16355

EXOPRO[®] LT-S-XPF, Long Shank



FORMING	HSS-Co	V	C/2.5P	PACKED 1 PIECE
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EDP Number	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Tap Drill Size	
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	Min (mm)	Max (mm)
1635530325	M3 x 0.35	D5	80.00	6.00	18.00	3.58	2.79	4.76	2.82	2.86
1635533525	M3 x 0.35	D5	120.00	6.00	18.00	3.58	2.79	4.76	2.82	2.86
1635530525	M3 x 0.5	D5	80.00	6.00	18.00	3.58	2.79	4.76	2.75	2.80
1635535025	M3 x 0.5	D5	120.00	6.00	18.00	3.58	2.79	4.76	2.75	2.80
1635535226	M3.5 x 0.6	D6	80.00	7.20	20.30	3.58	2.79	4.76	3.19	3.26
1635535626	M3.5 x 0.6	D6	120.00	7.20	20.30	3.58	2.79	4.76	3.19	3.26
1635540526	M4 x 0.5	D6	80.00	8.50	21.10	4.27	3.33	6.35	3.75	3.80
1635545256	M4 x 0.5	D6	120.00	8.50	21.10	4.27	3.33	6.35	3.75	3.80
1635540726	M4 x 0.7	D6	80.00	8.50	21.10	4.27	3.33	6.35	3.64	3.71
1635547256	M4 x 0.7	D6	120.00	8.50	21.10	4.27	3.33	6.35	3.64	3.71
1635545526	M4.5 x 0.75	D6	120.00	9.10	25.00	4.93	3.86	6.35	4.12	4.19
1635545726	M4.5 x 0.75	D6	90.00	9.10	25.00	4.93	3.86	6.35	4.12	4.19
1635550255	M5 x 0.5	D5	150.00	9.60	25.00	4.93	3.86	6.35	4.75	4.80
1635550525	M5 x 0.5	D5	100.00	9.60	25.00	4.93	3.86	6.35	4.75	4.80
1635550257	M5 x 0.8	D7	150.00	9.60	25.00	4.93	3.86	6.35	4.59	4.67
1635550827	M5 x 0.8	D7	100.00	9.60	25.00	4.93	3.86	6.35	4.59	4.67
1635560727	M6 x 0.75	D7	100.00	10.00	30.00	6.48	4.85	7.94	5.62	5.69
1635567527	M6 x 0.75	D7	150.00	10.00	30.00	6.48	4.85	7.94	5.62	5.69
1635561028	M6 x 1	D8	100.00	10.00	30.00	6.48	4.85	7.94	5.49	5.59
1635561258	M6 x 1	D8	150.00	10.00	30.00	6.48	4.85	7.94	5.49	5.59
1635571028	M7 x 1	D8	150.00	12.00	30.00	8.08	6.05	9.53	6.49	6.59
1635571258	M7 x 1	D8	100.00	12.00	30.00	8.08	6.05	9.53	6.49	6.59
1635580727	M8 x 0.75	D7	110.00	12.00	30.00	8.08	6.05	9.53	7.62	7.69
1635587527	M8 x 0.75	D7	150.00	12.00	30.00	8.08	6.05	9.53	7.62	7.69
1635581028	M8 x 1	D8	150.00	12.00	35.00	8.08	6.05	9.53	7.49	7.59
1635581258	M8 x 1	D8	110.00	12.00	35.00	8.08	6.05	9.53	7.49	7.59
1635581229	M8 x 1.25	D9	110.00	12.00	35.00	8.08	6.05	9.53	7.36	7.49
1635582529	M8 x 1.25	D9	150.00	12.00	35.00	8.08	6.05	9.53	7.36	7.49
1635510128	M10 x 1	D8	120.00	15.00	35.00	9.68	7.26	11.11	9.49	9.59
1635510258	M10 x 1	D8	150.00	15.00	35.00	9.68	7.26	11.11	9.49	9.59
1635510129	M10 x 1.25	D9	120.00	15.00	39.00	9.68	7.26	11.11	9.36	9.49
1635510229	M10 x 1.25	D9	150.00	15.00	39.00	9.68	7.26	11.11	9.36	9.49
1635510120	M10 x 1.5	D10	120.00	15.00	39.00	9.68	7.26	11.11	9.24	9.39
1635510520	M10 x 1.5	D10	150.00	15.00	39.00	9.68	7.26	11.11	9.24	9.39
1635512120	M12 x 1	D10	150.00	17.00	49.10	9.32	6.99	11.11	11.49	11.59
1635512210	M12 x 1	D10	180.00	17.00	49.10	9.32	6.99	11.11	11.49	11.59
1635512250	M12 x 1.25	D10	180.00	17.00	49.10	9.32	6.99	11.11	11.36	11.49
1635512520	M12 x 1.25	D10	150.00	17.00	49.10	9.32	6.99	11.11	11.36	11.49
1635512121	M12 x 1.5	D11	150.00	17.00	49.10	9.32	6.99	11.11	11.24	11.39
1635512251	M12 x 1.5	D11	180.00	17.00	49.10	9.32	6.99	11.11	11.24	11.39
1635512721	M12 x 1.75	D11	150.00	17.00	49.10	9.32	6.99	11.11	11.11	11.29
1635512751	M12 x 1.75	D11	180.00	17.00	49.10	9.32	6.99	11.11	11.11	11.29

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC
1010	1035	1065	4140					6061			6Al4V					
1018	1045		4340					7075			(30 HRC)					
○	○	○	○	○	○*	○*	○*	○	○	○	○	○	○	○	○	
50-115 SFM	50-115 SFM	50-85 SFM	50-85 SFM	20-65 SFM	15-40 SFM	15-35 SFM	10-30 SFM	65-115 SFM	65-90 SFM	8-12 SFM	8-15 SFM	50-100 SFM	8-25 SFM			

*For Stainless Steel, please use non-water-soluble coolant or highly concentrated water-soluble coolant.

○ Good ○ Best





List 16355 (Continued)

EXOPRO[®] LT-S-XPF, Long Shank



FORMING	HSS-Co	V	C/2.SP	PACKED 1 PIECE
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EDP Number	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Tap Drill Size		
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	Min (mm)	Max (mm)	
1635514121	●	M14 x 1.5	D11	150.00	20.00	51.10	10.90	8.18	12.70	13.24	13.39
1635514521	●	M14 x 1.5	D11	180.00	20.00	51.10	10.90	8.18	12.70	13.24	13.39
1635514222	●	M14 x 2	D12	150.00	20.00	51.10	10.90	8.18	12.70	12.98	13.18
1635514252	●	M14 x 2	D12	180.00	20.00	51.10	10.90	8.18	12.70	12.98	13.18
1635516121	●	M16 x 1.5	D11	150.00	20.00	54.00	12.19	9.14	14.29	15.24	15.39
1635516521	●	M16 x 1.5	D11	180.00	20.00	54.00	12.19	9.14	14.29	15.24	15.39
1635516222	●	M16 x 2	D12	150.00	20.00	54.00	12.19	9.14	14.29	14.98	15.18
1635516252	●	M16 x 2	D12	180.00	20.00	54.00	12.19	9.14	14.29	14.98	15.18
1635518121	●	M18 x 1.5	D11	150.00	25.00	55.00	13.77	10.31	15.88	17.24	17.39
1635518521	●	M18 x 1.5	D11	180.00	25.00	55.00	13.77	10.31	15.88	17.24	17.39
1635518252	●	M18 x 2.5	D12	150.00	25.00	55.00	13.77	10.31	15.88	16.73	16.98
1635518552	●	M18 x 2.5	D12	180.00	25.00	55.00	13.77	10.31	15.88	16.73	16.98
1635520121	●	M20 x 1.5	D11	180.00	25.00	61.80	16.56	12.42	17.46	19.24	19.39
1635520521	●	M20 x 1.5	D11	220.00	25.00	61.80	16.56	12.42	17.46	19.24	19.39
1635520222	●	M20 x 2.5	D12	220.00	25.00	61.80	16.56	12.42	17.46	18.73	18.98
1635520252	●	M20 x 2.5	D12	180.00	25.00	61.80	16.56	12.42	17.46	18.73	18.98

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P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340												
1018	1045								7075							
○	○	○	○	○	○*	○*	○*		○	○	○	○	○	○		
50-115 SFM	50-115 SFM	50-85 SFM	50-85 SFM	20-65 SFM	15-40 SFM	15-35 SFM	10-30 SFM		65-115 SFM	65-90 SFM	8-12 SFM	8-15 SFM	50-100 SFM	8-25 SFM		

*For Stainless Steel, please use non-water-soluble coolant or highly concentrated water-soluble coolant.

○ Good ○ Best

